

## CASE STUDY

### Turangi Production Station

<b>OUR CLIENT:</b>	<b>Greymouth Petroleum</b>
<b>INDUSTRY:</b>	Oil and Gas
<b>VALUE:</b>	NZ\$150K
<b>OVERVIEW:</b>	<p>The Turangi Production Station was a single train station with limited storage, it was not able to achieve the production levels required.</p> <p>The aim of the project was to upgrade the obsolete PLC and out of date SCADA systems to allow control and monitoring of a second production train and a new tank farm to enable improved availability and increased production.</p> <p>The second train would include a high pressure separator, low temperature separator, low pressure separator and stabilization.</p>
<b>ENGINEERING:</b>	<p>ECL Control System Engineers were responsible for the design, documentation, testing and commissioning the new systems.</p> <p>The project involved the following stages;</p> <p>Existing Allen Bradley SLC-5/05, replaced with Allen Bradley ControlLogix. Modbus communications to STOS Pohokura updated for oil export monitoring. SCADA updated to display second production train and tank farm.</p> <p>Commissioning was staged during planned shutdowns to minimize disruption to the existing train.</p>

- The availability of the station was improved and production was increased with minimal disruption to the existing train.
- The project was complete on time within budget with no lost time incidents.

